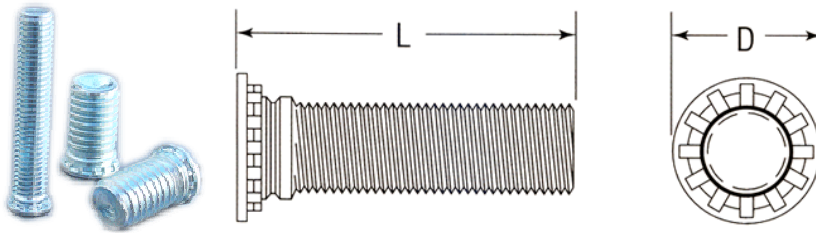










TSC 6 SELF-CLINCHING STUDS



DIMENSIONS & SPECIFICATIONS														(MILLIMETERS)					
 THREAD SIZE	PART NO.	L LENGTH ± 0.4											D ± 0.4	 +0.08 -0.00	MAX REC.NUT TIGHT.TORQUE N.m	 MIN	 MIN		
		6	8	10	12	15	18												
M2.5x0.45	2545														4.1	2.5	0.40	5.4	1.0
M3x0.5	350														4.6	3.0	0.72	5.6	1.0
M3.5x0.6	356														5.3	3.5	1.10	6.4	1.0
M4x0.7	470														5.9	4.0	1.60	7.2	1.0
M5x0.8	580														6.5	5.0	3.40	7.2	1.0
M6x1.0	610														8.2	6.0	5.70	7.9	1.6
M8x1.25	8125														9.6	8.0	14.0	9.6	2.4

DIMENSIONS & SPECIFICATIONS														(INCH)					
 THREAD SIZE	PART NO.	L LENGTH ± 0.015											D ± 0.015	 +0.003 -0.000	MAX. REC.NUT TIGHT.TORQUE IN.-LBS	 MIN	 MIN		
		0.250	0.3125	0.375	0.500	0.625	0.750												
#2-56	256														0.144	0.085	2.5	0.187	0.040
#4-40	440														0.176	0.111	5	0.219	0.040
#6-32	632														0.206	0.137	10	0.250	0.040
#8-32	832														0.237	0.163	15	0.281	0.040
#10-24	1024														0.256	0.189	25	0.281	0.040
#10-32	1032														0.256	0.189	30	0.281	0.040
1/4-20	420														0.337	0.249	55	0.312	0.062
5/16-18	518														0.376	0.311	115	0.375	0.093