



**HSM, HSI SERIES**

- HALF-HEXAGON WITH SMALL FLANGE BERYNUT
- HEX FLANGE, HEX INTERNAL HOLE, OPEN END

THREAD SIZE	PART NO.	HOLE SIZE +0.1/-0.0	D(mm) +0.0/-0.1	L(mm) ±0.4	A(mm) ±0.3	H(mm) +0.15/-0.05	GRIP RANGE
M4X0.7	HSM4	6.45	6.35	10.4	7.0	0.4	0.5-2.0
M5X0.8	HSM5	7.20	7.1	11.8	8.0	0.6	0.5-3.0
M6X1.0	HSM6	9.60	9.5	14.6	10.6	0.6	0.5-3.0
M8X1.25	HSM8	10.60	10.5	16.0	11.5	0.6	0.5-3.5
M10X1.5	HSM10	12.70	12.6	18.5	14.0	0.6	0.7-3.8
THREAD SIZE	PART NO.	HOLE SIZE +0.004/-0.0	D(inch) +0.0/-0.004	L(inch) ±0.015	A(inch) ±0.012	H(inch) +0.006/-0.002	GRIP RANGE
UNC 8-32	HSI 832	.254	.250	.409	.376	.016	0.02-0.079
UNC 10-24	HSI 1024	.280	.279	.465	.315	.024	0.02-0.118
UNC 1/4-20	HSI 420	.378	.374	.575	.417	.024	0.02-0.118
UNC 5/16-18	HSI 518	.417	.413	.630	.453	.024	0.02-0.138
UNC 3/8-16	HSI 616	.500	.496	.728	.551	.024	0.028-0.150

**NOTE: K= KNURLED BODY**